





MACHINE 1010:
 Structure 140x 140 x 8 mm.
 Tray 950 x 600 mm.
 Vibration non-stop, inverter 11,25kw.
 2 columns of 80 mm.
 Tray injector with speed control each mould.
 Production from 50 mm to 250 mm.
 Hydraulic equipment.
 Weight machine 6.500kg.



MIXER:
 Mixer 565 liters, 11kw, with Skip.
 Planetarium 3 arms.
 Hydraulic door.
 Protection plates of 12mm replaceable.

AGGREGATES:
 1 o 2 hoppers 15m3.
 Aggregates weight automatic / programmable.
 Cement weight by load cell.

Automatic dosing aggregates

Manual dosing of cement and aggregates




CONTROL EQUIPMENT:
 Scada for controlling installation.
 Visual control of installation.
 On-line assistance.
 PLC, Inverter Lenze brand.





CIRCUIT 10/30/50:
 3 possibilities, manual or with clark.
 Elevator 6 trays.
 Operation non-stop with clark with operator.

Circuit /50

Circuit /30

Circuit /10



ROMETA 1010-50



ROMETA 1010-10

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 The present document has no contractual validity.





QUALITY ISO 9001

Block making machines since 1956

ROMETA 1010



www.rometa.es



INSTALLATION ROMETA 1010 FOR PRODUCING BLOCKS, CEILING BLOCKS, PAVERS. EASY ASSEMBLING AND USE, FULL AUTOMATIC.



PRODUCTION:

Tray 900x600 mm

4 blocks 40x20x20	600 pieces / hour
5 ceiling block 15	700 pieces / hour
20 pavers de 20x10	60 sqm / hour
Max. High block	250 mm
Min. High block	60 mm



BUILDING AND LAND:

Dimensions of building: aprox. 800sqm.
 Stock area: aprox. 600sqm.
 Power: 50Kw

ROMETA 1010-30

Since 1956

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Control equipment



Cement balance



Mixer M565/375 planetarium



On-line technical assistance



Curing



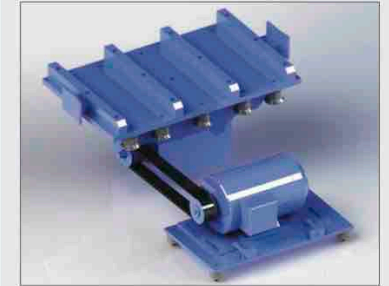
- P1: Machine ROMETA 1010 automatic.
- P2: Transport exit machine.
- P3: Elevator automatic.
- P4: Transport to curing area by clark .
- P5: Final product exit.
- P6: Manual packing.

- P7: Curing area.
- P8: Planetarium mixer 565/375 liters.
- P9: Electronic cement balance.
- P10: Aggregates of 1 o 2 hoppers.
- P11: Cement silo.
- P12: Control equipment.

PIECES ET APPLICATIONS



Hydraulic equipment



Vibration inverter



Feeding box



Machine 1010